## **INSTALL INSTRUCTIONS**

REAR BUMPER MODEL 2 (120109-1-K)

### **REQUIRED MATERIALS**

4 ct. 1/2"-13x1-1/2" Bolts Part Number: 120113-1



4 ct. Washers Part Number: 120012-1



**1 ct.** Bumper Part Number: 120109-1



#### **BEFORE INSTALLATION**

Make sure bumper has been cleaned and oil is removed so the bumper can be painted before installation.

#### **STEP 1**

Align bumper with rear of truck. Make sure you have all the necessary hardware nearby.



#### **STEP 2**

Slide bumper into factory mounting holes in the frame rail.





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# INSTALL INSTRUCTIONS (CONT'D.)

## **STEP 3**

Put provided washers on bolts and slide bolts through aligned holes. Leave bolts loose so bumper can be adjusted.



## **STEP 4**

Adjust bumper so it is even and tighten the bolts.



#### **INSTALLED PHOTOS**







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